

$$t1 = R_{\theta,1,2}^+ R_{\theta,3,4}^+ R_{\theta,5,6}^+ / / m_{3,5 \rightarrow x} / / m_{1,6 \rightarrow y} / / m_{2,4 \rightarrow z}$$

$$E \left[b_x (C_y + C_z) + \frac{(-1 + e^{b_x}) u_x (w_y + w_z)}{b_x} + \frac{b_y^2 C_z + (-1 + e^{b_y}) u_y w_z}{b_y} \right]$$